

WHAT IS CLAIMED IS:

1. A crystalline, fully blocked polyisocyanate prepared by reacting NTI with a sufficient amount of a blocking agent to react with all the isocyanate groups of the NTI.
2. The blocked polyisocyanate of Claim 1 wherein said blocking agent is selected from the group consisting of pyrazole blocking agents, secondary or tertiary alcohols, acidic methylene compounds, oximes, lactams, phenols, N-alkylamides, imides, and imidazole.
3. The blocked polyisocyanate of Claim 1, wherein said blocking agent is a pyrazole blocking agent.
4. The blocked polyisocyanate of Claim 3, wherein said blocking agent is selected from the group consisting of 3,5-dimethylpyrazole, 4-nitro-3,5-dimethylpyrazole, 4-benzyl-3,5-dimethylpyrazole, methyl-5-methylpyrazole-3-carboxylate, pyrazole, 3-methyl-5-phenylpyrazole, 3-methylpyrazole, 4-bromo-3,5-dimethylpyrazole and 3,5-dimethylpyrazole-4-carboxanilide,
5. The blocked polyisocyanate of Claim 3, wherein said blocking agent is 3,5-dimethylpyrazole.